# Enhancement of thermoelectric properties of a poly-Si thin nanofilm by grain size engineering for energy harvesting applications

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Due to its low thermal conductivity and high values of the Seebeck coefficient, polycrystalline silicon (poly-Si) can used to create highly efficient be successfully thermoelectric energy harversters, while the nanostructuring of thin films based on poly-Si can additionally provide flexible control of its thermoelectric properties. The dependence of the Seebeck coefficient of a poly-Si film of nanometer thickness on the grain size at a given doping concentration was analyzed, which allows determining the optimal technological parameters of its formation. Based on this analysis, a theoretical model, which correctly describes the experimental change in the thermoelectric properties of poly-Si nanofilms depending on the variation of the crystallite size, is also presented.

## INTRODUCTION

Due to the rapid development of Internet of Things and wireless communication systems, modern energy-saving technologies require the development of new classes of nanomaterials for thermoelectric elements, ensuring high efficiency of converting thermal energy into an electrical signal to ensure long-term operation of devices without recharging. Poly-Si films are one of the most promising materials for energy harvesting applications due to their high thermoelectric efficiency, as well as because of their compatibility with standard silicon processing [1]. The main parameter determining the thermoelectric efficiency of nanomaterials is the so-called figure of merit  $ZT = \sigma S_{eff}^2 T / \kappa_{\Sigma}$ , where  $\sigma$  is the electrical conductivity,  $S_{eff}$  is the Seebeck coefficient, T is the temperature,  $\kappa_{\Sigma}$ 

is the total thermal conductivity. It is well known from [2] that the figure of merit of bulk Si, as well as thick poly-Si films (with a thickness of more than 500 nm), is a small value on the order of 0.01. It was previously shown in [3] that the nanostructuring of Si-based thermoelectric materials leads to a significant increase in figure of merit and an improvement in their thermoelectric efficiency. In our work, we analyzed the optimal parameters for the formation of p-type poly-Si nanostructured thin films with improved thermoelectric properties.

# THEORETICAL MODEL

To calculate the Seebeck coefficient  $S_{eff}$  as a function of charge carrier concentration (so-called Pisarenko plot) the following analytical formula can be used:  $S_{eff} = k_B / e \left[ A + \ln \left\{ 2 \left( 2\pi m_{h*} k_B T \right)^{3/2} / \overline{p} h^3 \right\} \right]$ . As it was mentioned in [2], the average carrier concentration is expressed as  $\overline{p} = f \left( N_a, d_g \right)$ , where  $N_a$  is the doping (acceptor) concentration,  $d_g$  is the grain size. The following parameters were chosen in the simulation: A = 1.93,  $N_a = 5 \cdot 10^{18} cm^{-3}$ , T = 300K.

# **RESULTS AND DISCUSSION**

Fig. 1 presents the dependence of the Seebeck coefficient and the figure of merit on the grain size. As can be seen from the figure, the values  $S_{eff}$  and ZT increase with decreasing  $d_g$  varied in the range up to 10 nm, while there is an increase in ZT with further grain growth, which reaches a value of about 0.03 at  $d_g = 50nm$ , which estimated suith results of recent comparison to detect a studies [2].

coincides with results of recent experimental studies [3].



Fig. 1 (a) The Seebeck coefficient  $S_{e\!f\!f}$  and (b) figure of

merit ZT of poly-Si film as a function of grain size  $d_g$ .

### CONCLUSION

The optimal technological parameters for the formation of poly-Si nanofilms with a thermoelectric figure of merit  $ZT \approx 0.03$  and a Seebeck coefficient higher than 352.5  $\mu$ V/K for  $d_{e}$  varied up to 50 nm are determined.

### REFERENCES

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